

## product details

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*Please note: Images are for reference only*

<b>Amphenol Part Number:</b>	CTL-15
<b>Description:</b>	MMCX Crimp Tool
<b>Product Series:</b>	<a href="#">MMCX</a>
<b>Product Type:</b>	<a href="#">Tools</a>
<b>RoHS Certificate:</b>	Under Review
<b>More Information:</b>	<a href="#">Customer Drawing</a> <a href="#">Distributor Inventory</a>

NOTES:

1. INITIAL TOOL SETTING REQUIRMENTS:

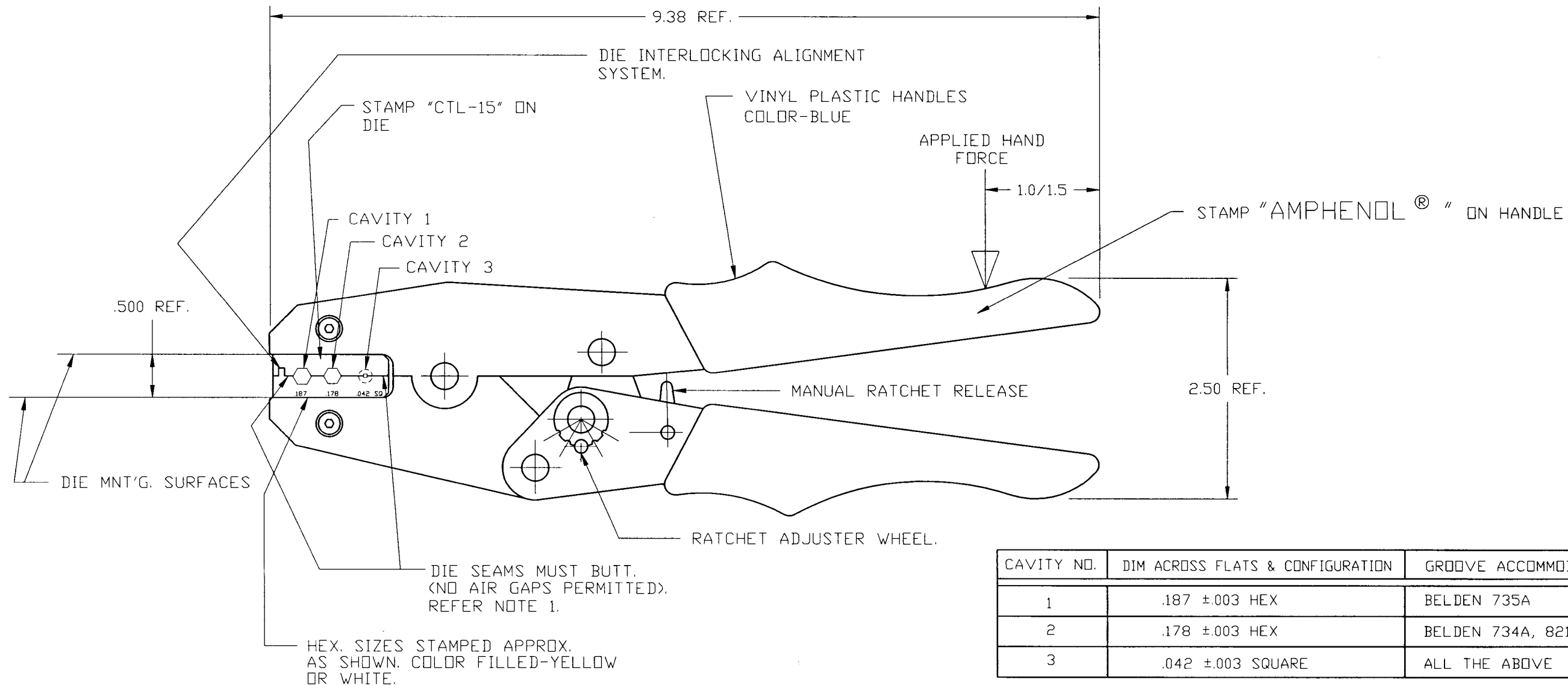
WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (± ONE INDENT POSITION).

- 2. NOTE: TOOL CONTAINER BOX (SUPPLIED BY VENDOR) MUST HAVE LABEL, DWG. PART NO. 999-622, AFFIXED. LABEL PROVIDED BY VENDOR.
- 3. DO NOT SCALE THIS DRAWING.
- 4. REMOVE ALL BURRS, BREAK SHARP EDGES AND CORNERS .005 MAXIMUM, UNLESS OTHERWISE SPECIFIED.
- 5. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.

CTL-15

REVISIONS

DRAWING NO.	REV	DESCRIPTION	DATE	ECD	APPR
THIRD ANGLE PROJ.	A	RELEASE TO MFG.	8/25/00	43452	CPM/



CAVITY NO.	DIM ACROSS FLATS & CONFIGURATION	GROOVE ACCOMMODATIONS
1	.187 ±.003 HEX	BELDEN 735A
2	.178 ±.003 HEX	BELDEN 734A, 8218
3	.042 ±.003 SQUARE	ALL THE ABOVE

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:  
 2 PLACE DECIMAL ±.015 (0,381 mm)  
 3 PLACE DECIMAL ±.005 (0,127 mm)  
 ANGLES ± 1°

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MATERIAL AS PURCHASED

REFERENCE

DRAWN C. McGRATH DATE 7/19/00

ENGINEER T. AUBIN DATE 7/19/00

APPROVED DATE

CAD FILE F:\DEPT611\TOOLS\CTL-15

TITLE QUICK CRIMP TOOL FOR 75 OHMS CRIMP PLUGS

**Amphenol**  
 Amphenol Corporation  
 RF/Microwave Operations  
 Danbury, Conn. U.S.A. 06810

SCALE: .75:1 SHEET 1 OF 1

CODE ID 74868 DWG SIZE B DRAWING NO. CTL-15 ISSUE A