# **3M** United States

#### 3M Worldwide : United States : Electronics Manufacturing

- Solutions for Electronic Specialty Markets (ESM)
  - Product Catalog for Electronic Specialty Markets
    - 3M<sup>™</sup> Electronic
      Specialty Markets New
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    - Cleaners & Compounds • 3M™ Breadboards &
    - Test Clips
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      Interconnects
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Product Catalog for Electronic Specialty Markets > 3M<sup>™</sup> Terminals, Kits & Tools > Forks > Highland<sup>™</sup> Block Fork Terminals - Non-Insulated Butted Seam >

## Printer-friendly format 3M<sup>™</sup> Highland<sup>™</sup> Block Fork Non Insulated BF14-6L, 16-14 AWG, 50 per bag

This block fork accepts a 6 stud size and case quantities of 500.

GTIN(UPC/EAN) : 0 00 54007 70251 1 3M Id : 80-6105-5564-3

## Additional Information

This block fork has the same strength as the standard fork, but is designed to use in a terminal block because its sides lie flat against the barrier portion of the terminal block.

Learn More . . .

Packaging Data

Highland Block Forks - Non-Insulated - Product Selection Guide (PDF 8.1 K)

Highland Terminals BF18-6 - BF10 - Data Sheet (PDF 26.9 K)

Terminal Stud Size Chart - Product Selection Guide (PDF 5.2 K)

#### Please Note:

Adobe® Acrobat® Reader is required to view PDF documents.



## Characteristics

Agency Approvals	UL and CSA
Barrel Style	Butted
China RoHS - Below MCV	Yes
CSA File Number	LR22190
EU RoHS Compliant	Yes
Stud Size	6 American Wire Gauge (AWG)
Terminal Style	Block
Terminal Type	Fork
UL File Number	E23438

Wire Gauge Range

14 to 16 American Wire Gauge (AWG)

# **3M** Highland<sup>™</sup> Terminals

# BF10-6 thru BF18-10 Block Fork, Non-Insulated, Butted Seam

# Data Sheet

Product Number	Wire Range (AWG)	Stud Size	w	С	L	E	Thickness	Barrel Length	Barrel I.D.
BF10-6	12-10	6	0.32	0.29	0.73	0.54	0.040	0.25	0.135
BF10-8	12-10	8	0.32	0.29	0.73	0.54	0.040	0.25	0.135
BF10-10	12-10	10	0.32	0.29	0.73	0.54	0.040	0.25	0.135
BF14-6	16-14	8	0.25	0.25	0.65	0.50	0.030	0.25	0.090
BF14-8	16-14	8	0.30	0.25	0.65	0.50	0.030	0.25	0.090
BF14-10	16-14	10	0.30	0.25	0.65	0.50	0.030	0.25	0.090
BF18-6	22-18	6	0.25	0.25	0.65	0.50	0.030	0.25	0.070
BF18-8	22-18	8	0.30	0.25	0.65	0.50	0.030	0.25	0.070
BF18-10	22-18	10	0.30	0.25	0.65	0.50	0.030	0.25	0.070



UNDERWRITERS LABORATORIES STANDARD NO. UL 486A 3M FILE NO. E23438

## **Specifications**

Wire Size: Barrel Seam: Max. Current: Terminal Material: Plating:



CANADIAN STANDARDS ASSOCIATION STANDARD NO. C22.2 NO. 0. 65 3M FILE NO. LR22190

See Table Above

Same as Wire

ETP Copper

Butted

Tin

# **Installation Information**

## **WARNING**

Turn power off before installing or removing terminal. All electrical work should be done according to appropriate electrical codes.

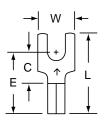
UL Listed and CSA Certified for use on stranded copper (AWG) wire only.

Strip away the end 3/8 inch of wire insulation.

Make the crimp in the proper station of a recommended 3M crimp tool: TH-440, TH-450 (scissor style), or TR-490 (ratchet style) hand tools.



Barrel Crimp (Electrical)



## **Engineering Specification**

Crimp-type terminals shall, electrically and mechanically, connect to a pre-stripped end of a stranded copper wire and have a flat tongue portion with a central opening for mounting around a screw or stud.

The terminal line shall offer tongue variations in hole (stud) size (6, 8 10, etc.) and configuration (ring, fork, block fork, flanged block fork, locking fork, etc.): and barrel variations in wire (AWG) size (22-18, 16-14, 12-10, etc.) and construction (non-insulated brazed seam, vinyl insulated butted seam, nylon insulated with insulation grip, etc.). The terminal line shall have regulatory agency coverage (UL Listing, CSA Certification). The terminal tongue shall be marked with the wire range and manufacturer's symbol (↑).

The non-insulated, butted seam block fork terminal shall be tin-plated, annealed copper, with the tongue having a specified stud slot (size 6 thru 10) and a butted seam barrel with a beveled I.D. for ease of stranded wire entry, sized for a specified (AWG) wire range (22-18, 16-14, 12-10).

Non-insulated terminals shall be UL Listed and CSA Certified.

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#### IMPORTANT NOTICE

Before using this product, you must evaluate it and determine if it is suitable for your intended application. You assume all risks and liability associated with such use.

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