

Scotch® Filament Tape 897



Technical Data

February, 2003

Product Description

Scotch® Filament Tape 897 is a glass-filament-reinforced tape suitable for light to medium duty strapping, bundling, and reinforcing applications. Scotch® Tape 897 has a synthetic rubber resin adhesive with good adhesion to most fiberboard surfaces and to a variety of plastic and metal surfaces.

Construction

Backing	Adhesive	Reinforcement	Backing Color
3M™ Scotchpro™ film	Pressure sensitive synthetic rubber resin	Glass yarn	Clear

Typical Physical Properties

Note: The following technical information and data should be considered representative or typical only, and should not be used for specification purposes.

		ASTM Test Method
Adhesion to Steel:	60 oz./in. width (65 N/100 mm width)	D-3330
Tensile Strength:	170 lbs./in. width (3010 N/100 mm width)	D-3759
Elongation at Break:	3%	D-3759
Total Thickness:	6 mil (0.15 mm)	D-3652

Features

- Polypropylene film.
- Abrasion and moisture resistant.
- High tensile strength.
- Allows printing and illustrations to be seen through the tape.
- Good shear and initial adhesion.
- Good aging.
- Protection of filaments and adhesive to provide longer package life.
- Maximizes package performance when exposed to outdoor and humid environments.
- Less tape needed for applications where high tensile strength is a main requirement.
- Clear display of graphics, artwork, and other important messages.
- Good holding with minimum amount of tape under wide range application conditions.
- Hold with minimum rubdown.
- Boxes remain closed for long period of time.

Available Sizes

Standard Widths:	9 mm (.35 in.), 12 mm (.47 in.), 18 mm (.71 in.), 24 mm (.94 in.), 36 mm (1.4 in.), and 48 mm (1.9 in.)
Core Size (ID):	3 in. (76.2 mm)
Lengths:	55 m (60 yds.)

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897

Application Techniques An extensive line of hand-held dispensers is available. Application of Scotch® Filament Tape 897 is most easily accomplished at room temperature. At lower temperatures, approaching 32°F (0°C), the adhesive becomes firm. Once applied, Scotch® Tape 897 performs well throughout the normal temperature ranges typically encountered by packaged products in shipping and storage environments.

Storage Conditions Store behind present stock. Store in a clean, dry place. Temperature of 40-80°F (4-26°C) and 40 to 50% relative humidity are recommended. Rotate your stock.

Precautionary Information Refer to Product Label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577 or (651) 737-6501.

For Additional Information To request additional product information or to arrange for sales assistance, call toll free 1-800-362-3550 or visit www.3M.com/packaging. Address correspondence to: 3M Industrial Adhesives and Tapes Division, Building 21-1W-10, 900 Bush Avenue, St. Paul, MN 55106. Our fax number is 651-733-9175. In Canada, phone: 1-800-364-3577. In Puerto Rico, phone: 1-787-750-3000. In Mexico, phone: 52-70-04-00.

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ISO 9002

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9002 standards.

3M

**Industrial Business
Industrial Adhesives and Tapes Division**
3M Center, Building 21-1W-10, 900 Bush Avenue
St. Paul, MN 55106



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