3M

8308 SC and 8208 FC Hot Melt Connectors Ultra High Temp Single-mode





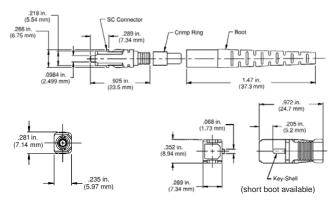
3M™ Ultra High Temp Hot Melt Connectors have been tested to 100°C (212°F) and can be used in even the hottest outdoor environments.

3M's years of experience with preloaded adhesive in fiber optic connectors has enabled the development of a connector with all the advantages of Hot Melt, including the ability to reheat and reposition the fiber in the termination process. This is an easy-to-install field-mount connector with no additional internal splice and the proven fiber retention of Hot Melt connectors.

3M SC and FC Ultra High Temp Hot Melt Connectors are the first connectors in the industry to be truly field mountable and meet Telcordia environmental specifications for single-mode telephony.

Think of the headaches that you have with managing cable assembly inventories and the logistics of ordering the correct length. These problems can be solved by pulling the cable first and then terminating the connector at the frame. 3M's Hot Melt connectors can now be used in telephony applications to make central office and outside plant installations neat and easy.

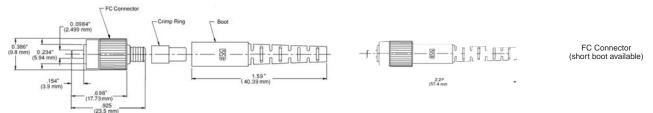
SC Connector



Features	Benefits	
Designed to meet Telcordia GR-326-CORE, Issue 3 single-mode environmental specifications and exceeds TIA/EIA 568-B.3 standard	Meets or exceeds telephone and data industry requirements for long-term reliability, except as noted below*	
Ease of use on site	Quick termination in <2 minutes; High-yield	
Allows custom length cable assemblies to be built on site	Enhances cable management in CO or network Eliminates quality inspection for cable slack Reduces cable assembly inventory	
No pre-polished stub with internal splice	Single fiber interface provides low loss	
Proven adhesive for fiber retention	Not dependent on mechanical retention alone	
<0.2dB change at 100°C (212°F)	Stable in outside plant environment	
3M field-polishing process produces -55 dB reflection	Reliable in high-speed transmission	
Pre-loaded adhesive	No epoxy mess; no pot life	
Re-heatable adhesive	Allows fiber repositioning; High-yield	
Red dot of adhesive	Easier to see when polishing is complete	

^{*} SC connectors pass all of the mechanical tests in Telcordia GR-326, except transmission under applied tensile load at a 90° pull of 3.3 lbs. or greater. This is consistent with other SC connectors that adhere to the NTT standard boot design. Transmission returns to the original readings as soon as the load is released.

FC Connector



Specifications

Product Number	8308 SC and 8208 FC	
Operating and Storage Temperature	-40°C to 100°C (-40°F to 212°F)	
Insertion Loss* (one mated pair)	<0.2 dB typical	
Reflection*	<-55 dB typical	
Mating Durability (500 matings)	<0.2 dB change	
Proof Test		
Straight Pull	<0.2 dB increase @ 15 lbs.	
Side Pull	<0.2 dB increase @ 7.5 lbs.	
Testing Specification	Telcordia GR-326-CORE, TIA/EIA 568.B	
Materials and Identification		
Ferrule	Zirconia Ceramic	
Housing Body	Engineered Resin	
Boot	Thermoplastic Elastomer	
Flame Retardancy	UL-94 V-0	
Adhesive	Red dot on ferrule	

^{*}Single-mode connectors tested at 1310 nm and 1550 nm

Ordering Information

Model Number	Description	MOQ	Packaging
8308-U	SC SM UHT Hot Melt Connector, blue boot	60 each	1/bag, 60/carton
8308-U1K	SC SM UHT Hot Melt Connector, Bulk, blue boot	1,000 each	1,000/carton
8208-U	FC SM UHT Hot Melt Connector, blue boot	60 each	1/bag, 60/carton
8208-U1K	FC SM UHT Hot Melt Connector, Bulk, blue boot	1,000 each	1,000/carton
Kits and Accessories			
6355	Hot Melt Termination Kit for 3M ST, FC, SC Hot Melt Connectors, 120V	1 each	Kit
6351	Hot Melt Termination Kit for 3M ST, FC, SC Hot Melt Connectors, 230V	1 each	Kit
6355-U	UHT Hot Melt Upgrade Kit	1 each	Kit
05-00053	Soft Polishing Pad	1	1/carton
661X-0.5S	0.5 μm Diamond Lapping Film	5 sheets	5 shts/pkg 100/carton
863X-0.02S	0.02 μm Lapping Film	50 sheets	50 shts/carton
6850-A	Hot Melt Polishing Machine	1 Kit	Kit

Important Notice

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Telecom Enterprise Department 3M Telecommunications

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Minimum 10% Post-Consumer Fiber

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